

Durethan® BKV40H3.0EF DUS001

PA6—GF40

40% Glass Reinforced, Injection Molding, Heat Stabilized, Improved flow

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	0.15 / *	%	ISO 294-4
Molding shrinkage (normal)	0.65 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	12500 / 7700	MPa	ISO 527-1/-2
Stress at break	190 / 115	MPa	ISO 527-1/-2
Strain at break	3 / 5.5	%	ISO 527-1/-2
Flexural modulus	11500 / 7700	MPa	ISO 178
Flexural strength	285 / 190	MPa	ISO 178
Tensile modulus (200°C)	3970	MPa	ISO 527-1/-2
Charpy impact strength (+23°C)	85 / 90	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	70 / 70	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	15 / 25	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10 / 10	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	15 / 23	kJ/m²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	220 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	208 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220 / *	°C	ISO 75-1/-2
OTHER PROPERTIES			
	DRY / COND		
Water absorption	5.8 / *	%	Sim. to ISO 62

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Humidity absorption	1.7 / *	%	Sim. to ISO 62
Density	1450 / –	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE	
Drying temperature dry air dryer	80	°C
Drying time dry air dryer	2–6	h
Melt temperature (Tmin – Tmax)	260–290	°C
Mold temperature	80–100	°C